

GaN as a Displacement Technology for Silicon in Power Management

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Efficient Power Conversion Corporation

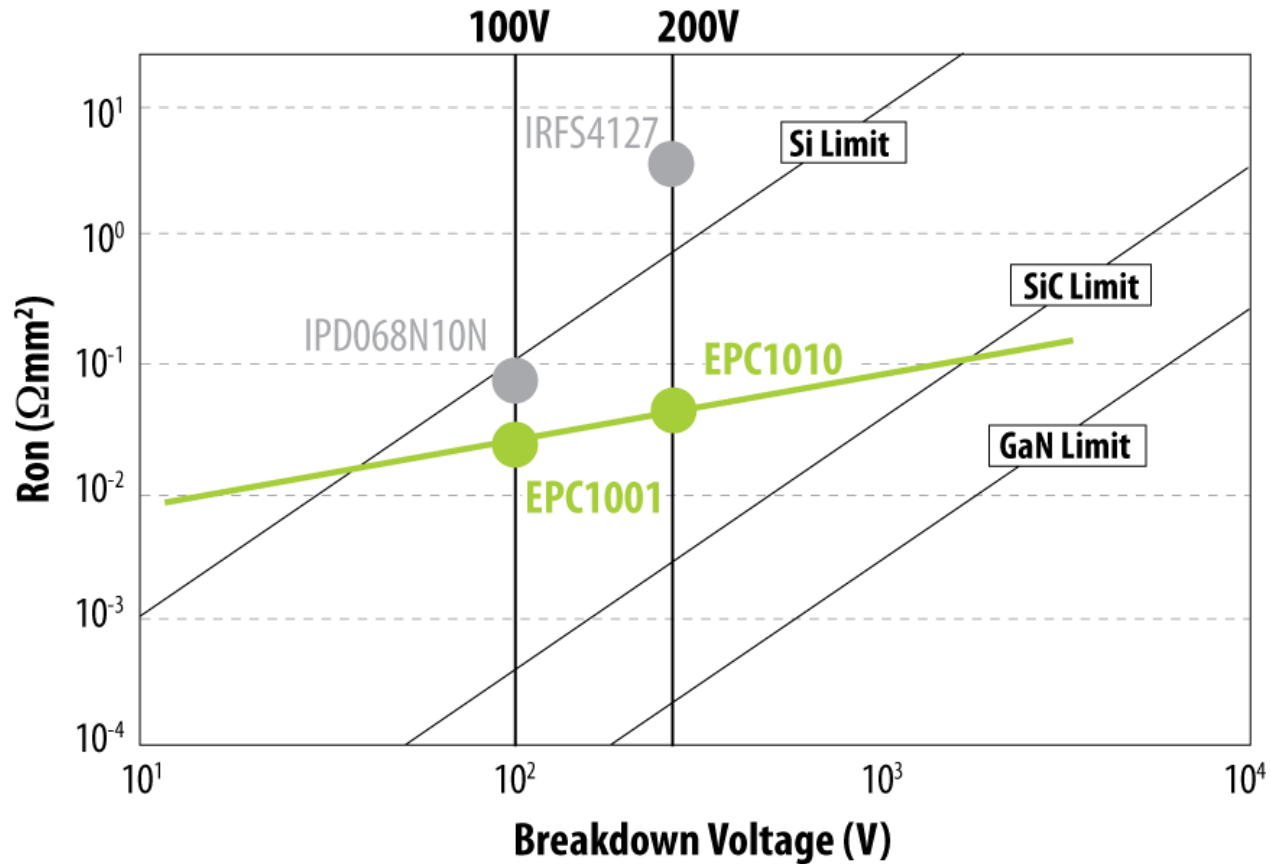


Agenda

- **Why Gallium Nitride?**
- **Breaking down the barriers**
- **What the future might hold**
- **Conclusion**

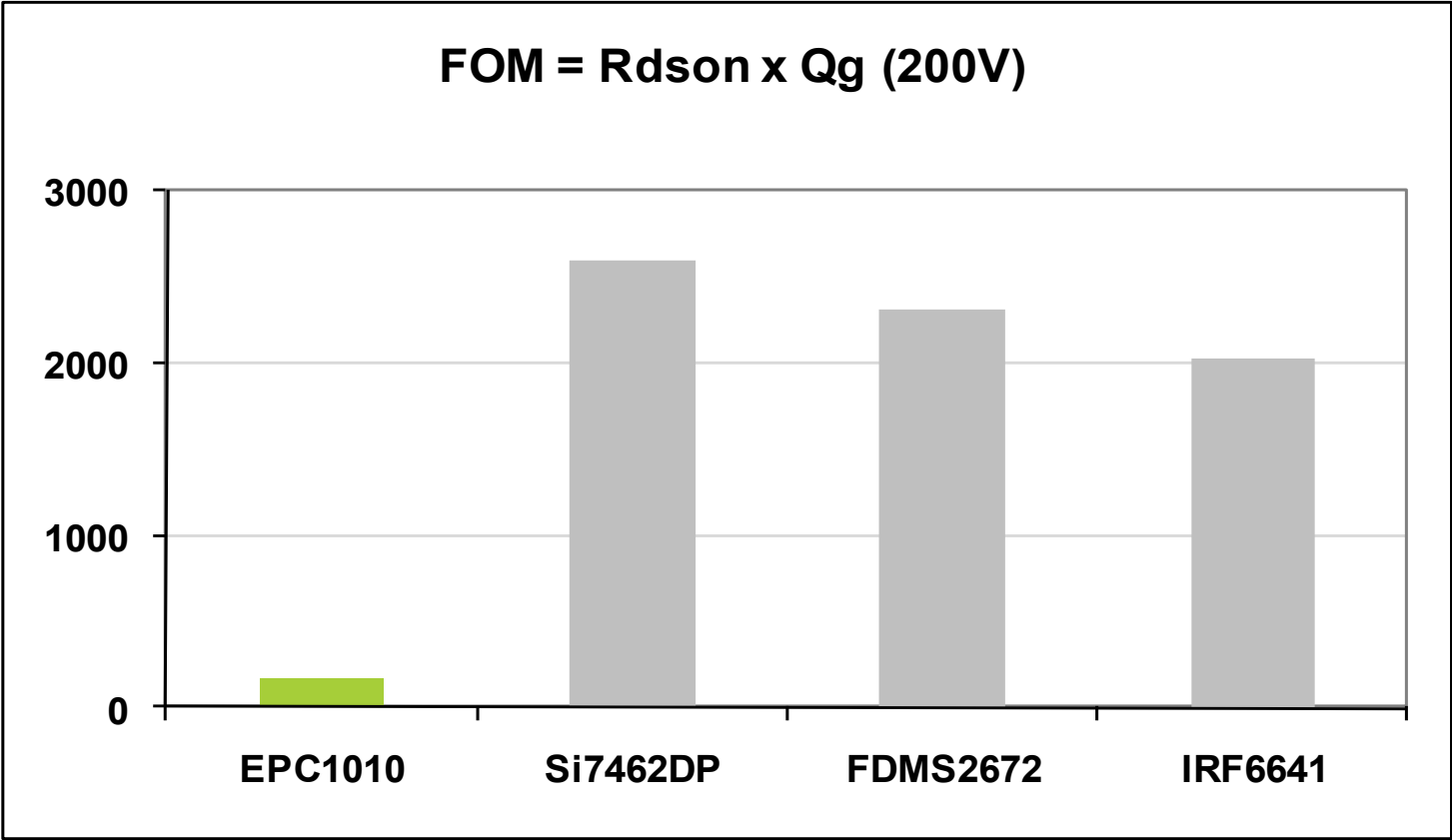
Why Gallium Nitride?

Smaller Die Sizes

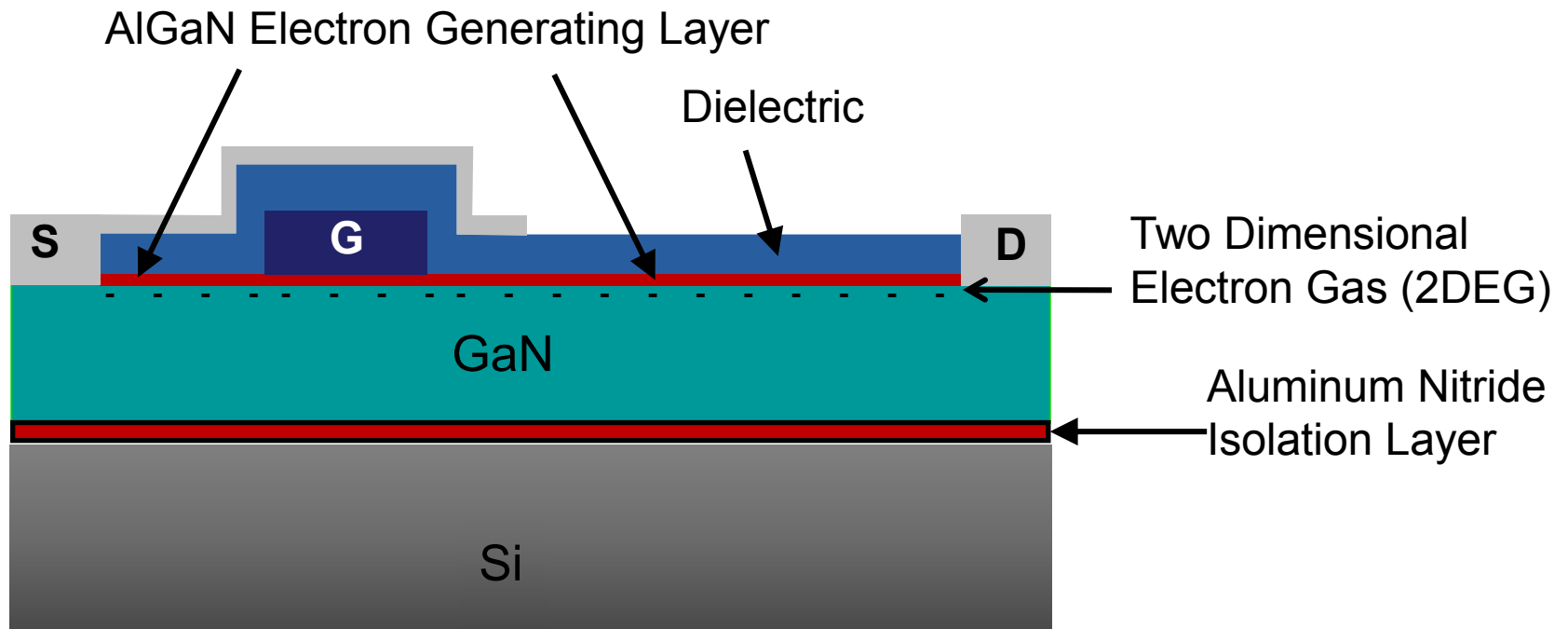


Why Gallium Nitride?

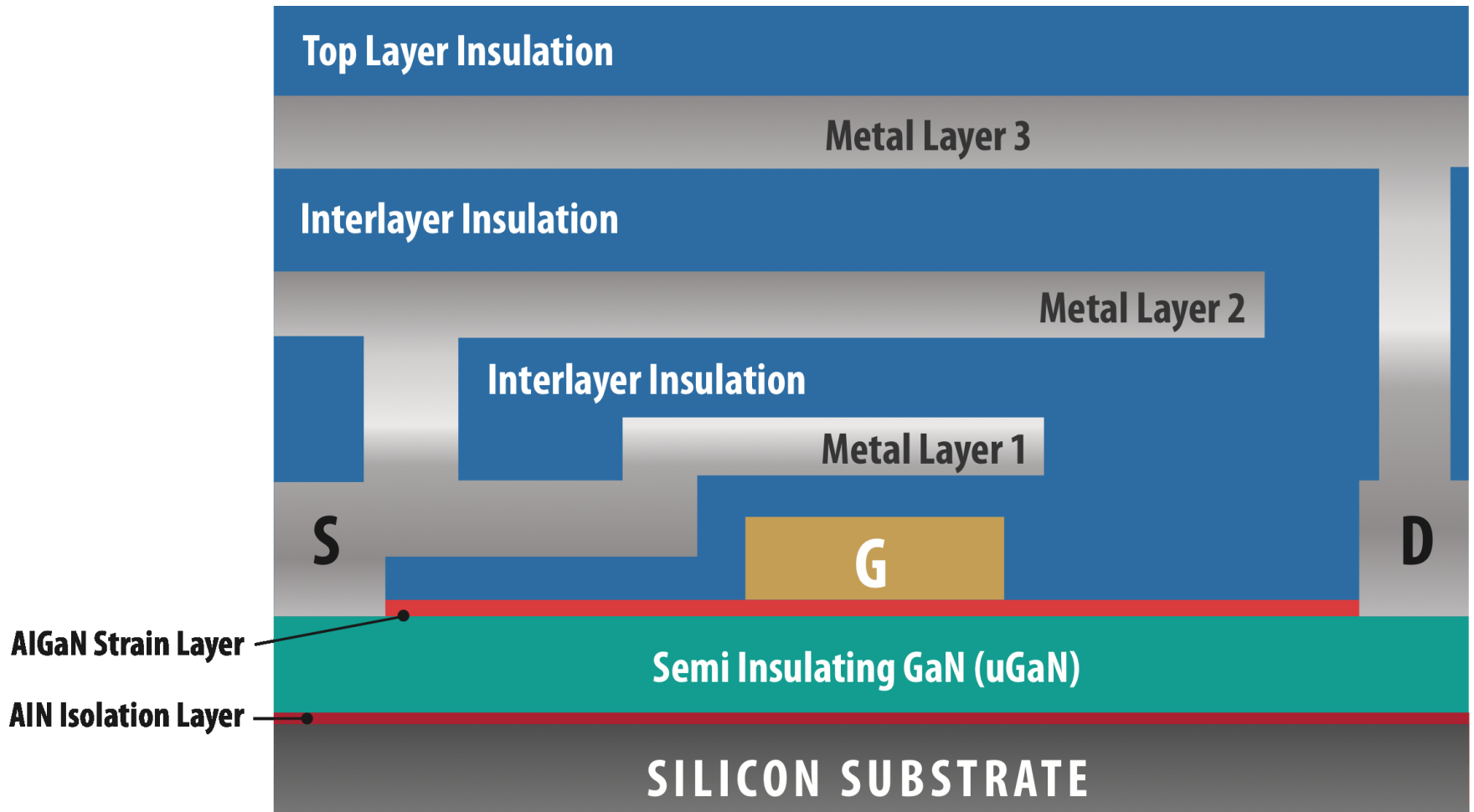
Better Figure of Merit



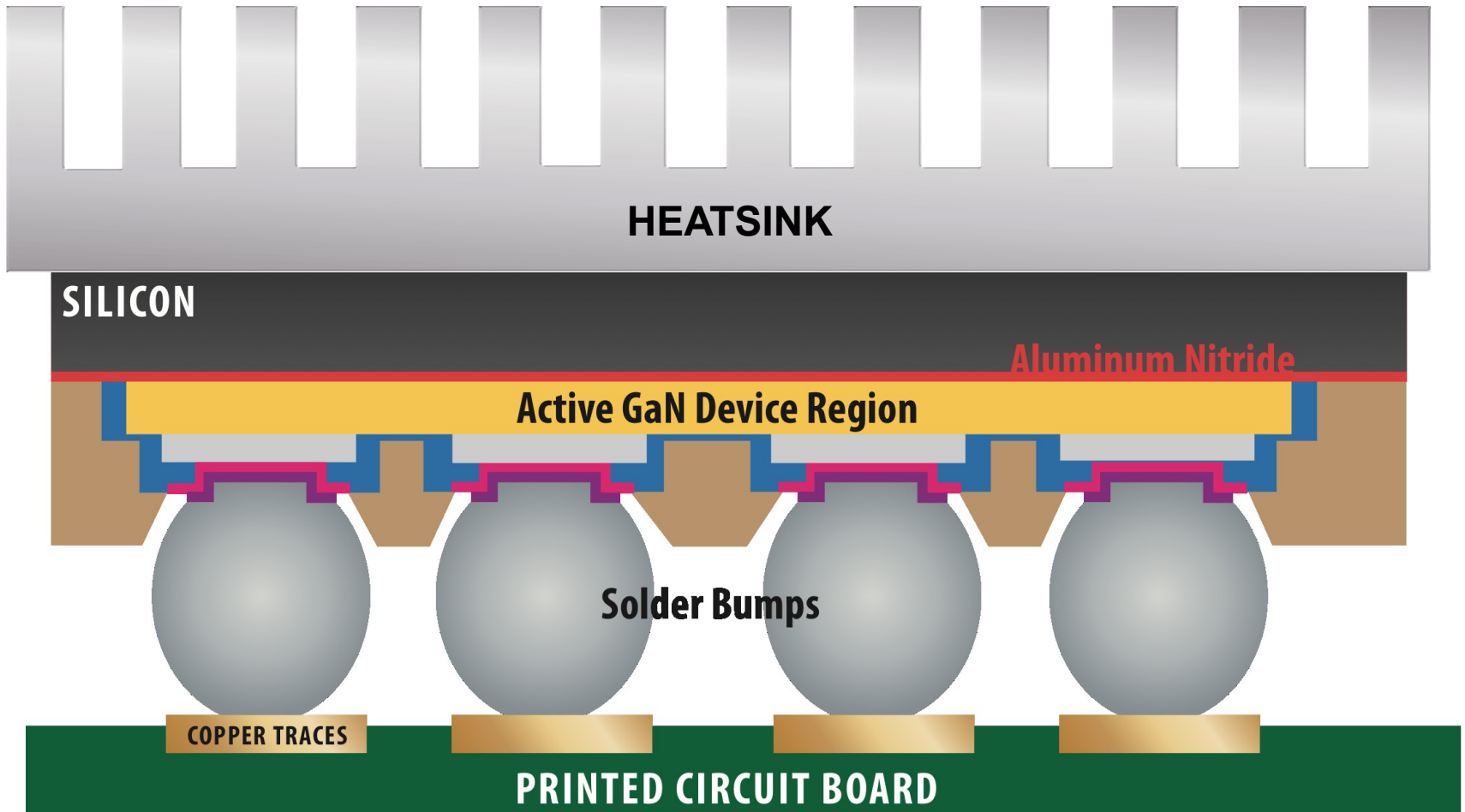
eGaN FET Structure



eGaN FET Structure



Flip Chip Assembly



Breaking Down the Barriers

- Does it enable significant new capabilities?
- Is it easy to use?
- Is it VERY cost effective to the user?
- Is it reliable?

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Buck Converter

Advantage:

- High power density and high efficiency

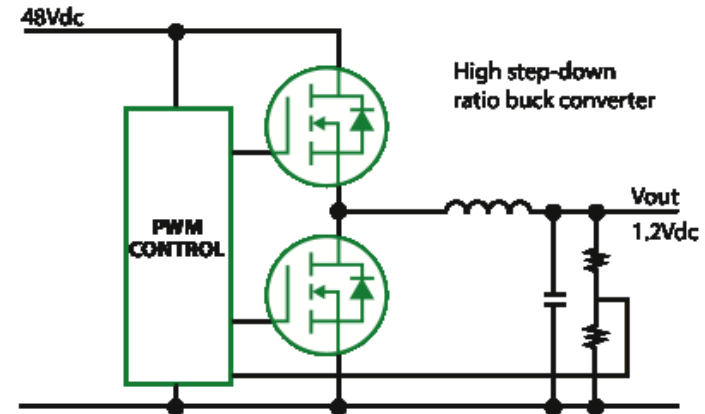
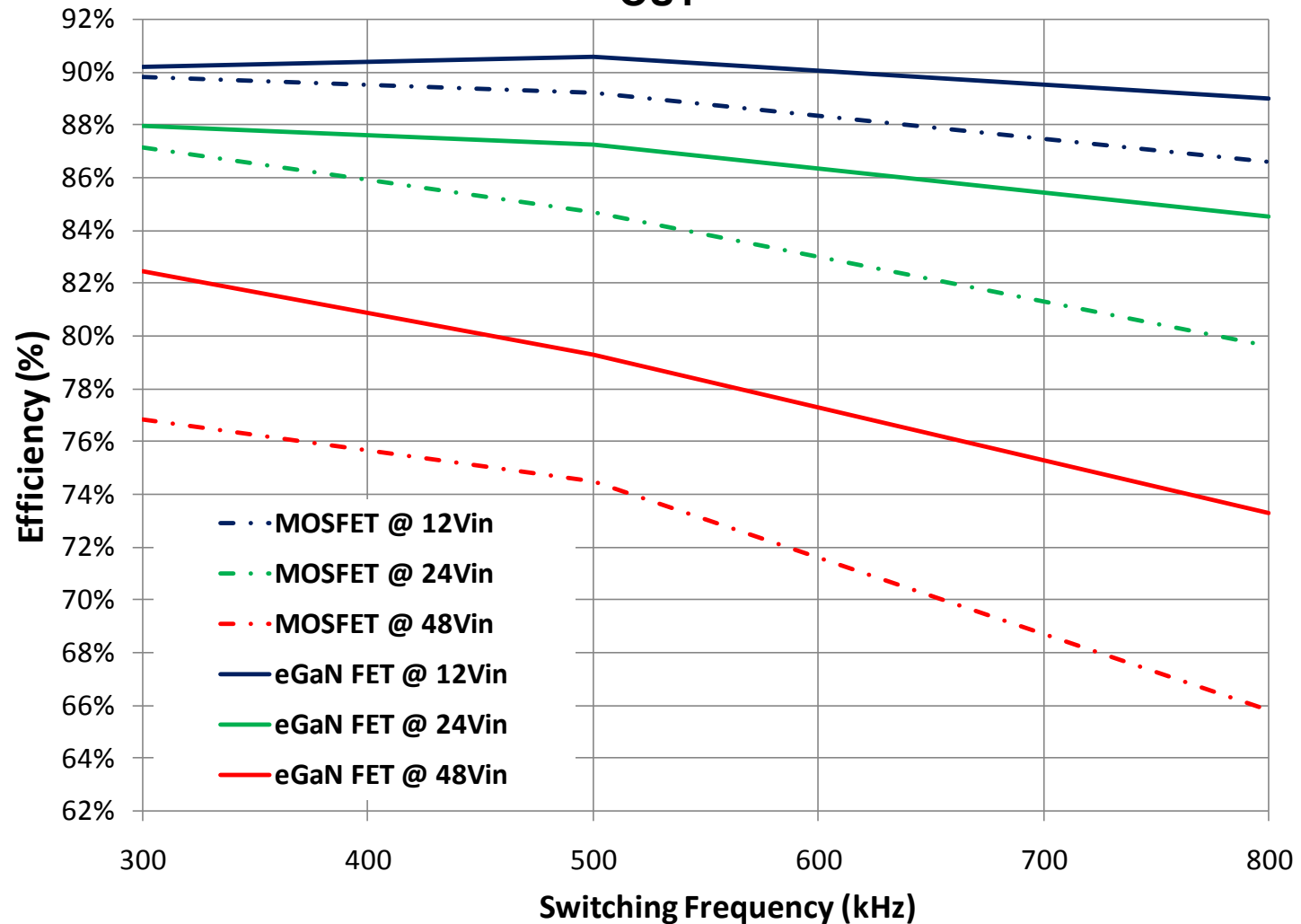


Figure 7 – Buck converter with an input voltage of 48 VDC and output voltage of 1.2 VDC

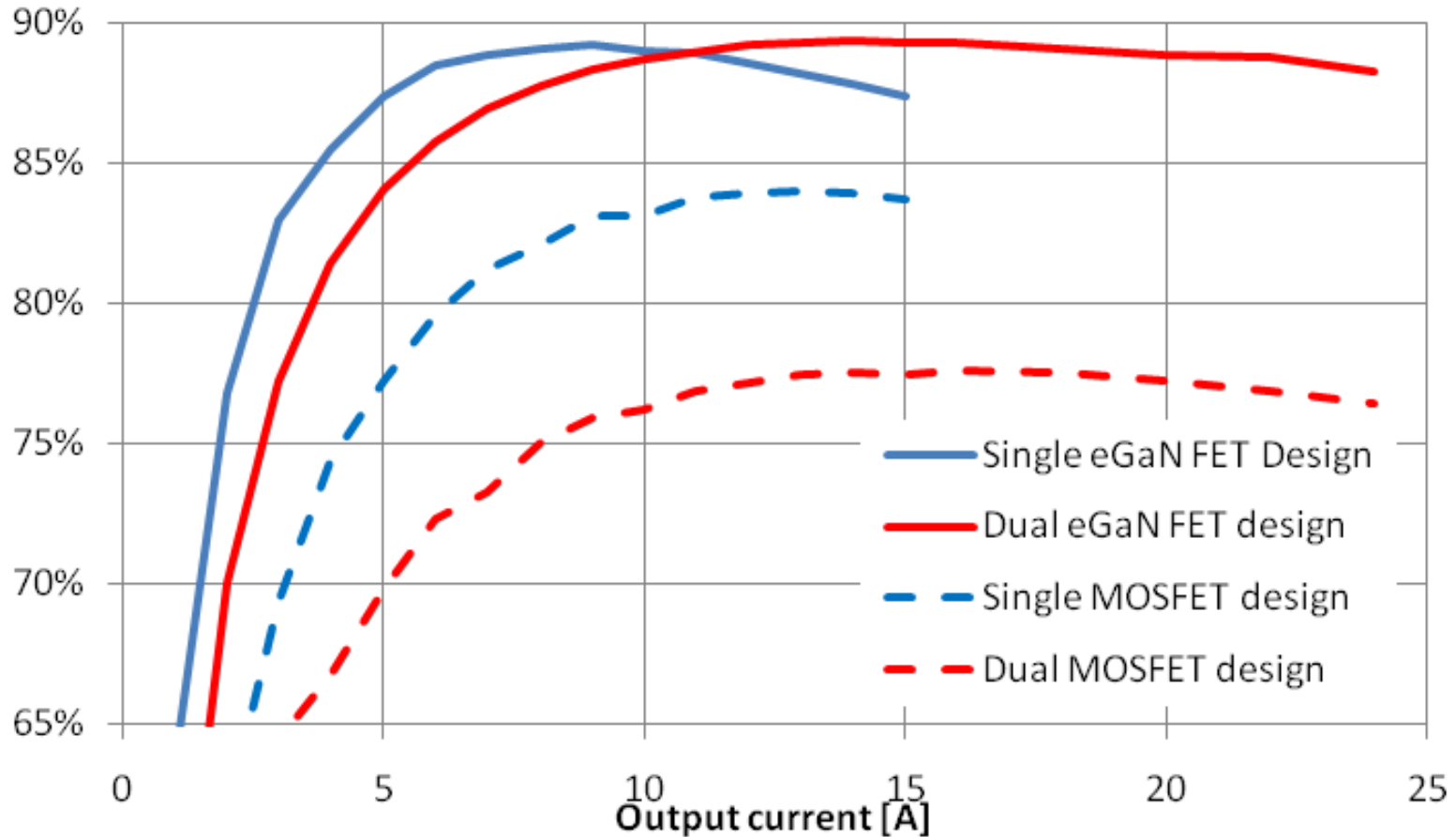
Efficiency vs Frequency

1.2 V_{OUT} / 5A



12V_{IN} – 1.2 V_{OUT} Buck Converter

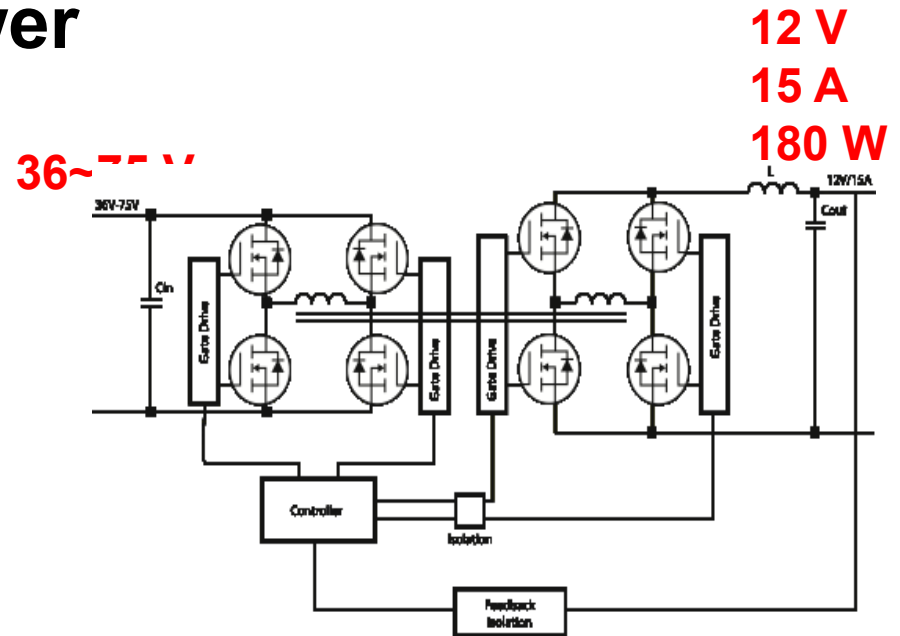
Efficiency at 1 MHz



Isolated Full Bridge Converter

Advantage:

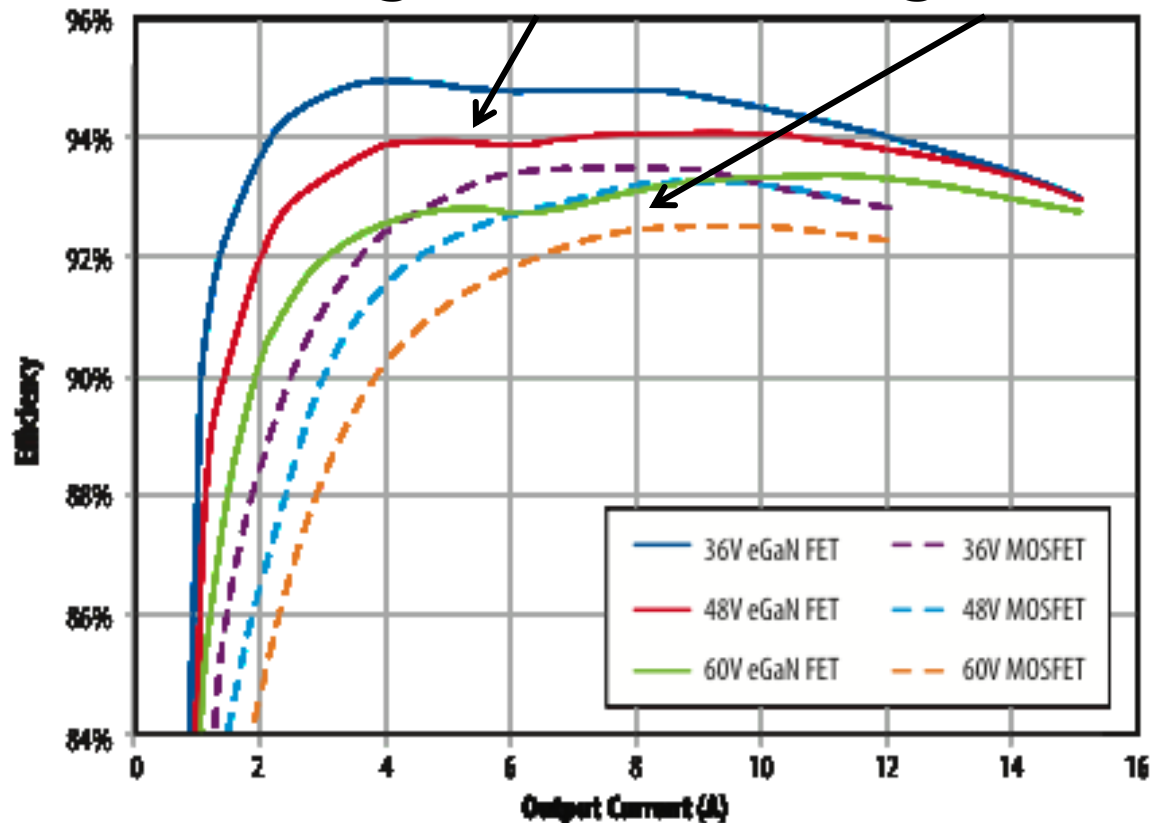
- Isolation and high power density at high power



Isolated Full Bridge Converter

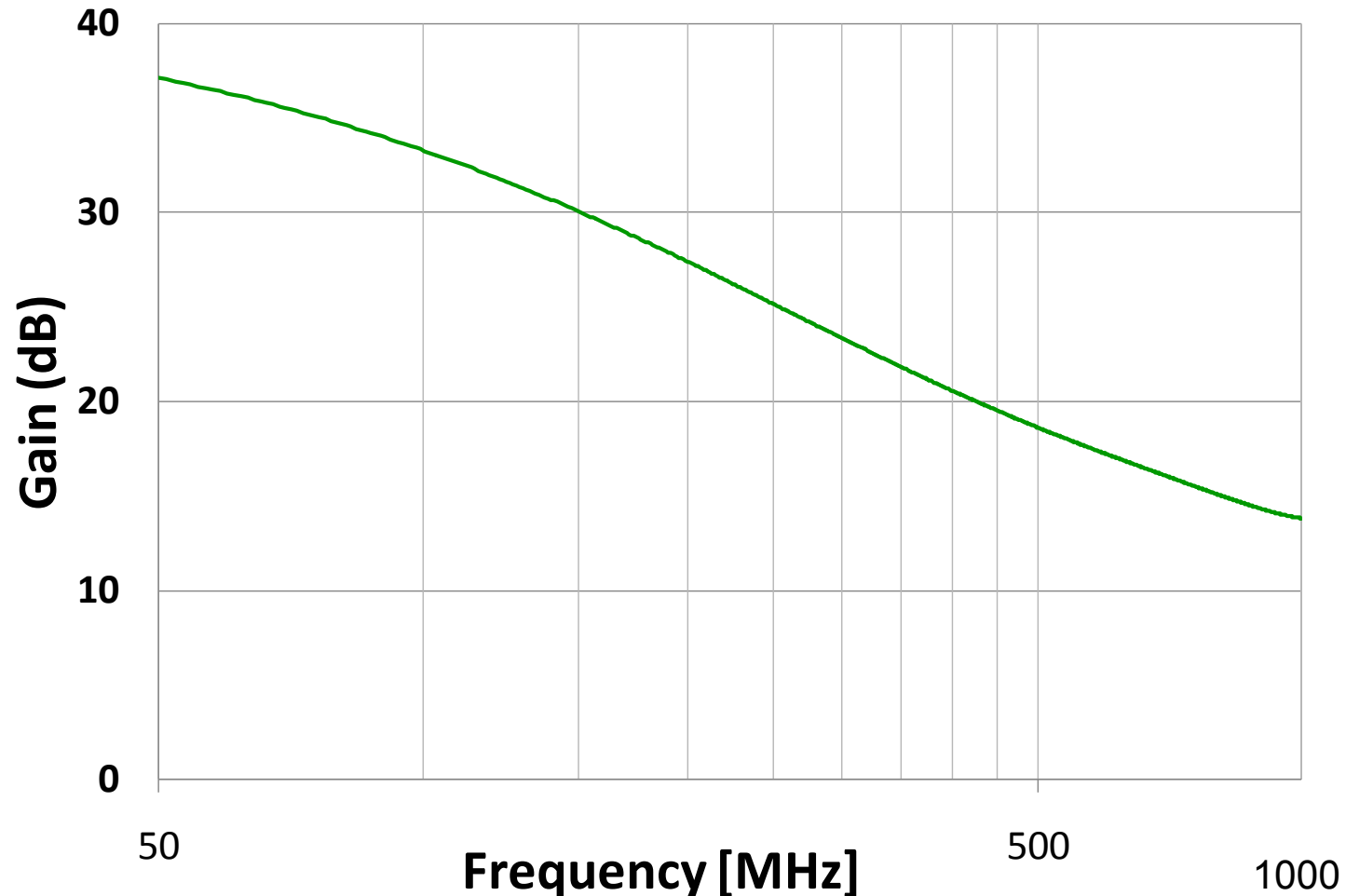
Efficiency comparison @ 12 V_{OUT}

eGaN FET @ 333 kHz vs MOSFET @ 250 kHz

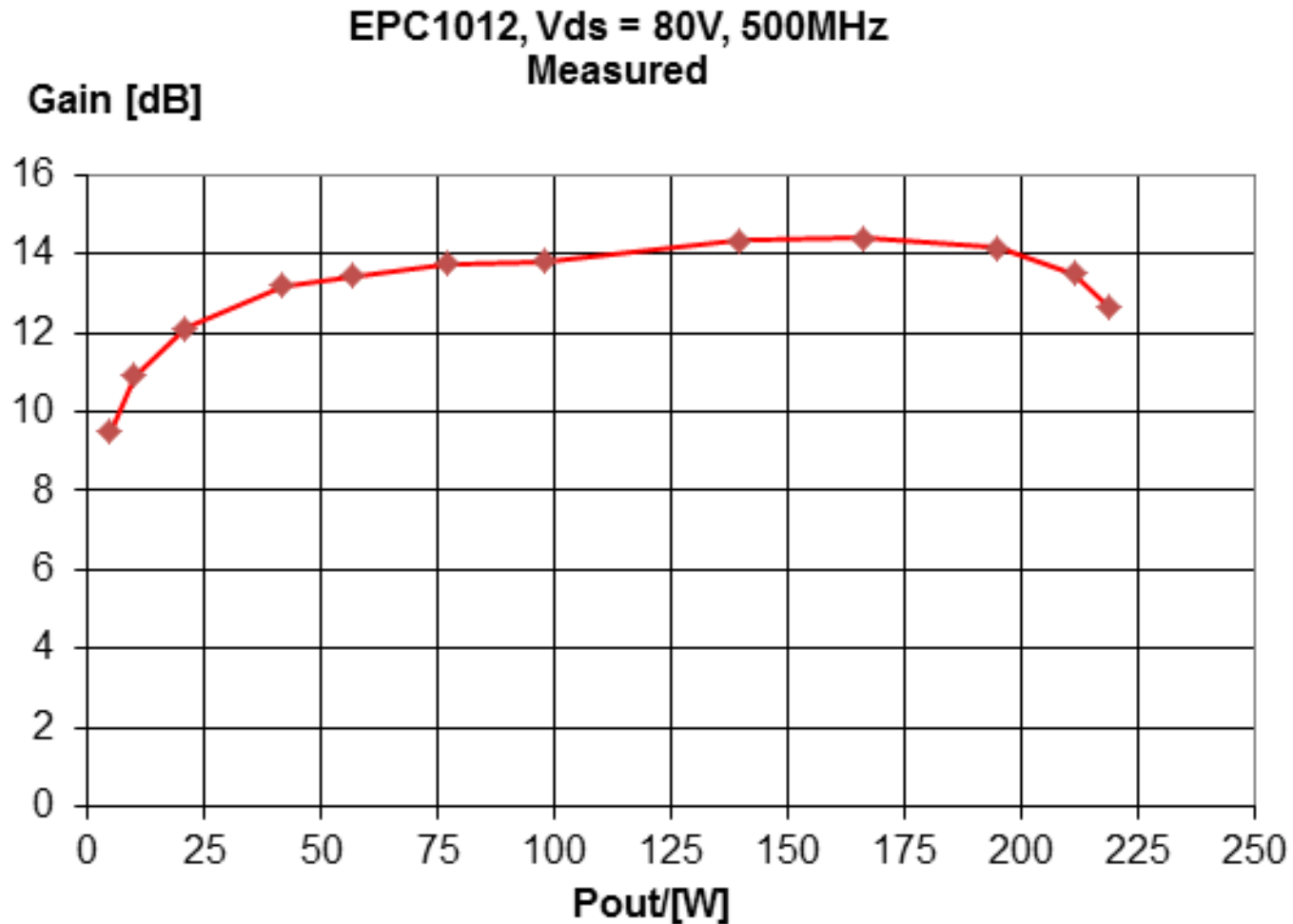


High Frequency Capabilities

EPC1012 Maximum Gain Vs Frequency

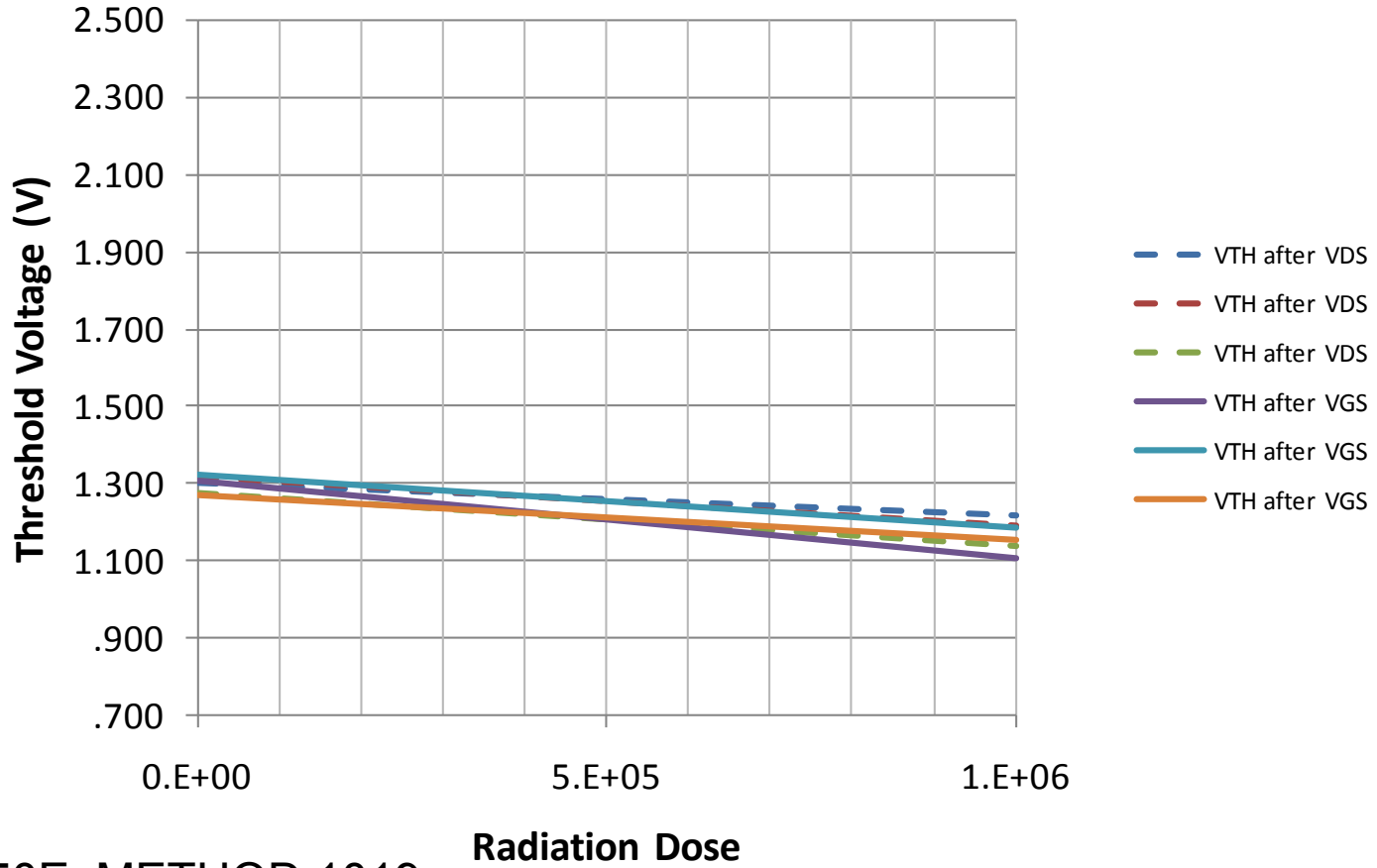


High Frequency Capabilities



Radiation Tolerance

EPC1015 Threshold Voltage



MIL-STD-750E, METHOD 1019

Breaking Down the Barriers

- Does it enable significant new capabilities?
- Is it easy to use?
- Is it VERY cost effective to the user?
- Is it reliable?

Is it easy to use?

It's just like a MOSFET

except for TWO things

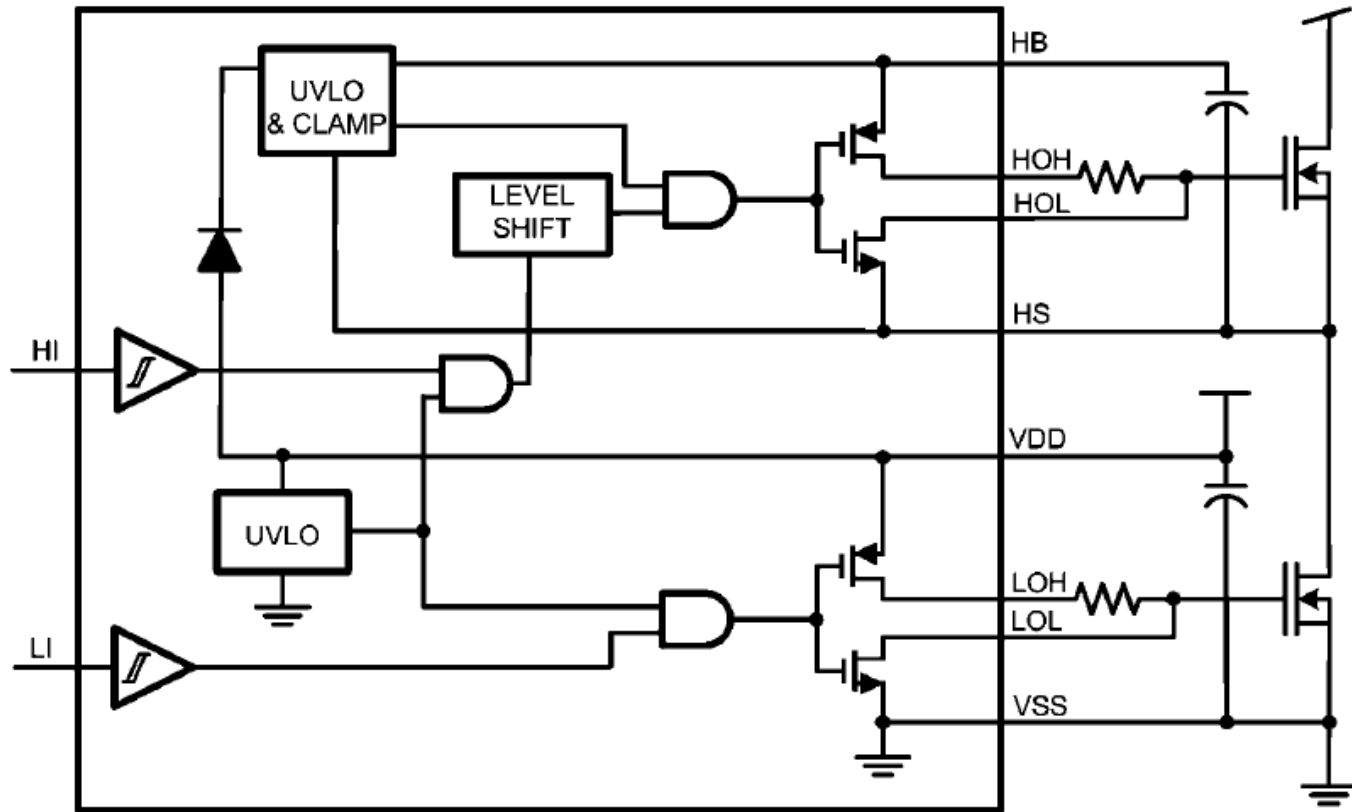
(1)

The high frequency capability makes circuits using eGaN FETs sensitive to layout

(2)

eGaN FETs have a lower maximum gate voltage than power MOSFETs

Integrated Gate Driver Solution



30162903

LM5113 from National Semiconductor

Breaking Down the Barriers

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- Is it easy to use?
- Is it **VERY** cost effective to the user?
- Is it reliable?

Silicon Vs eGaN Wafer Costs

| | 2010 | 2015 |
|-------------------|---------------|----------------------|
| Starting Material | same | same |
| Epi Growth | <i>higher</i> | <i>~same?</i> |
| Wafer Fab | same | lower |
| Test | same | same |
| Assembly | lower | lower |
| OVERALL | higher | <i>lower!</i> |

Breaking Down the Barriers

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Reliability Key Issues

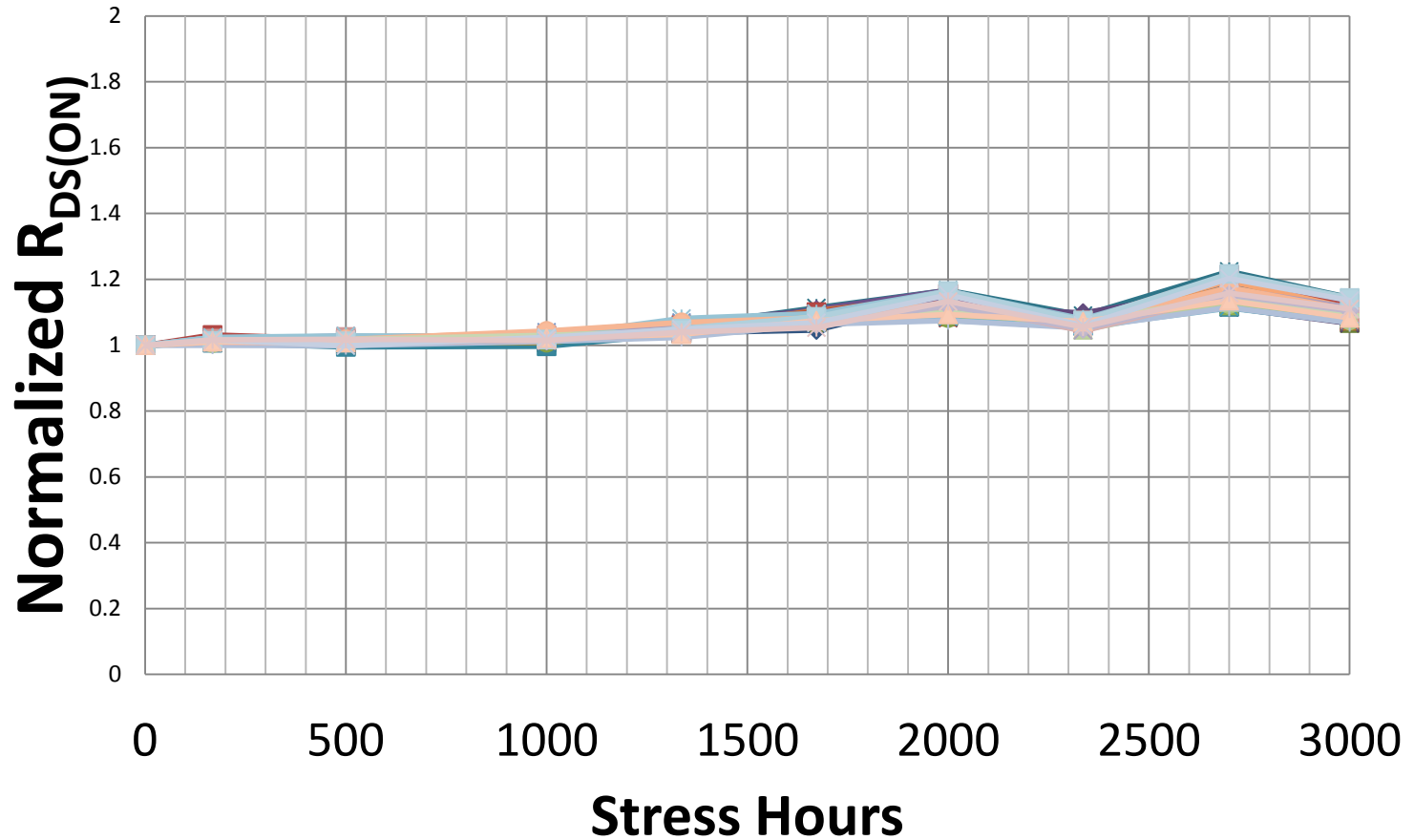
- Current Collapse
- Temperature Cycling and Humidity Sensitivity
- Operating Life

Reliability Key Issues

- Current Collapse
- Temperature Cycling and Humidity Sensitivity
- Operating Life

No Current Collapse

HTRB 150C EPC1010 $R_{DS(ON)}$

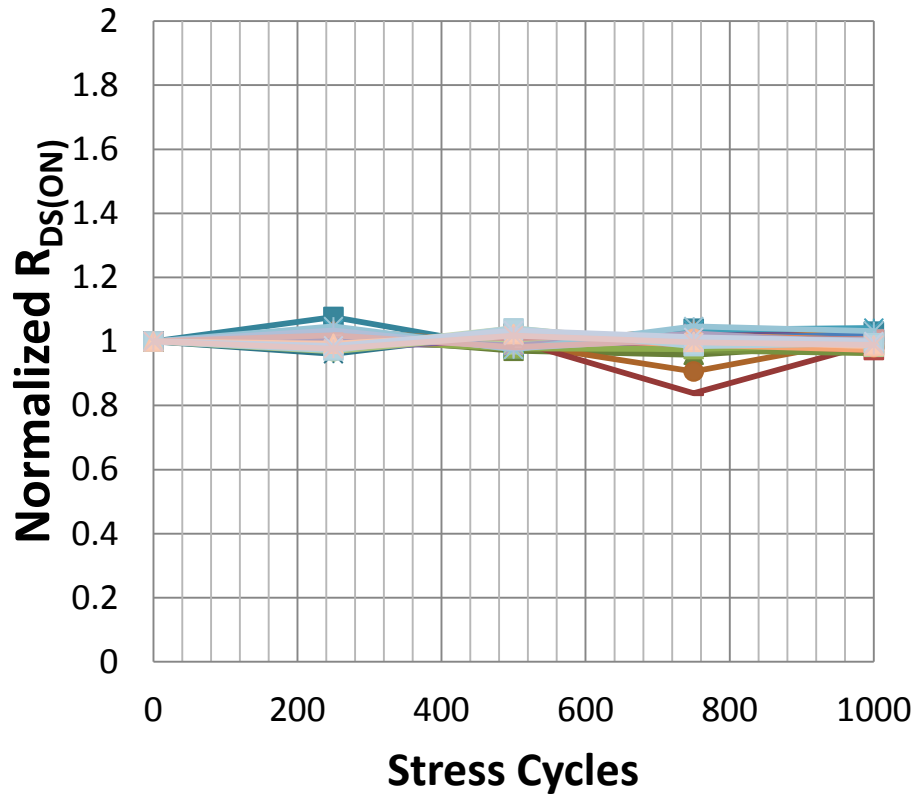


Reliability Key Issues

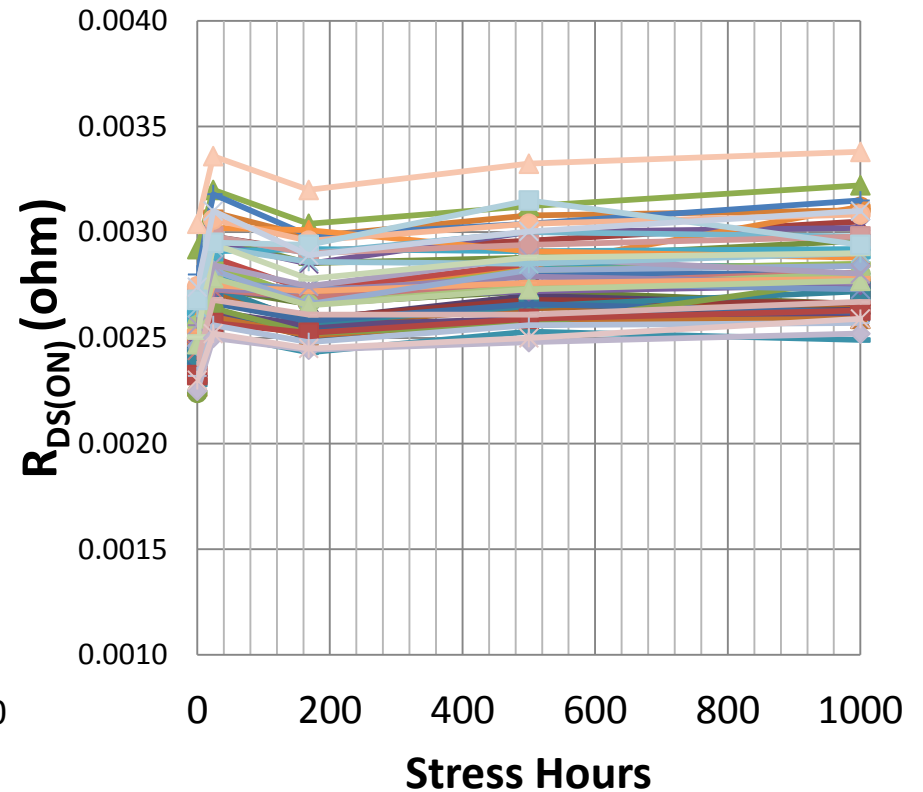
- Current Collapse
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TC and H3TRB

EPC2001 $R_{DS(ON)}$ after TC -40 to 125°C



EPC2015 $R_{DS(ON)}$ after 40V at 85°C/85%RH

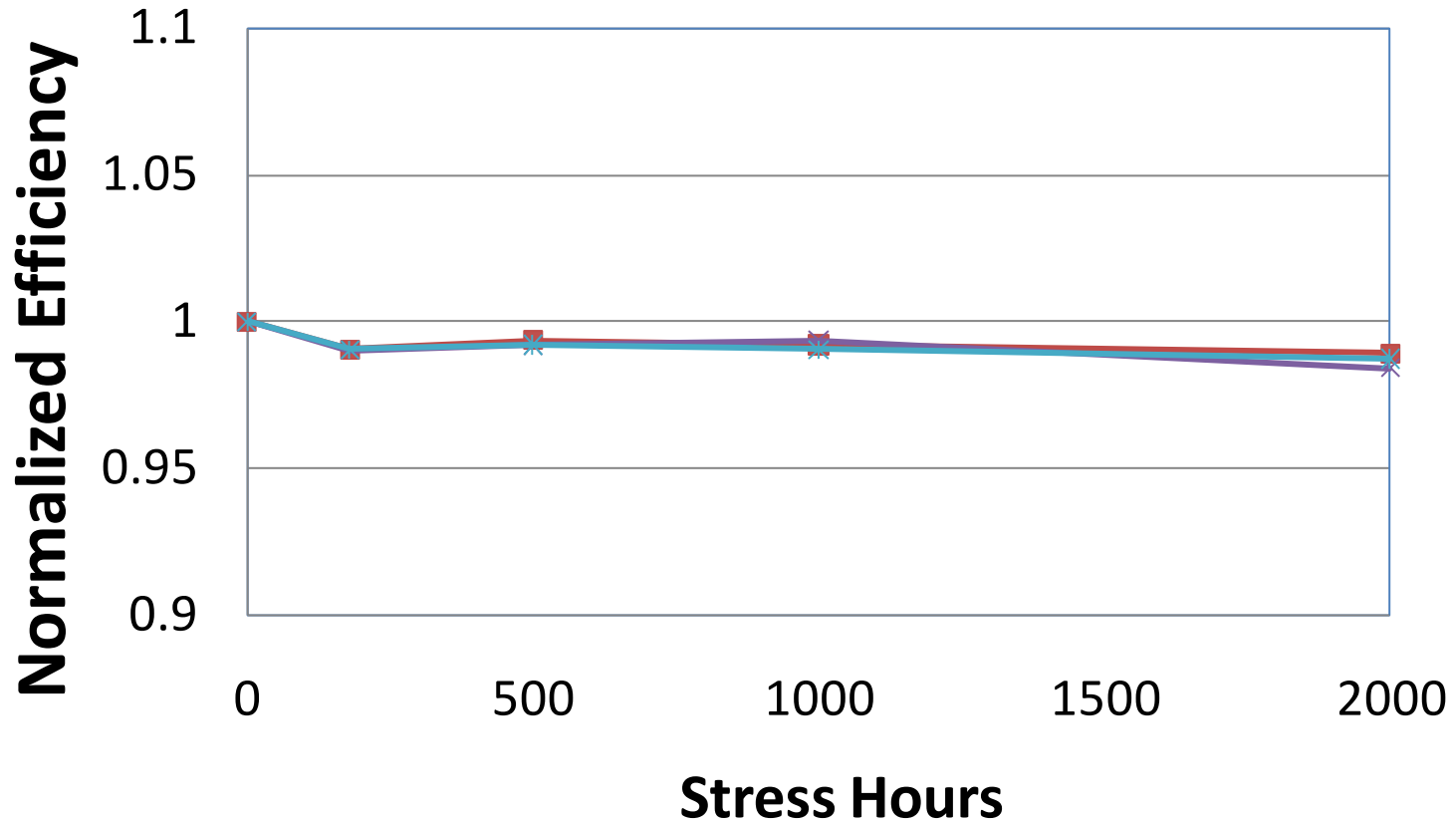


Reliability Key Issues

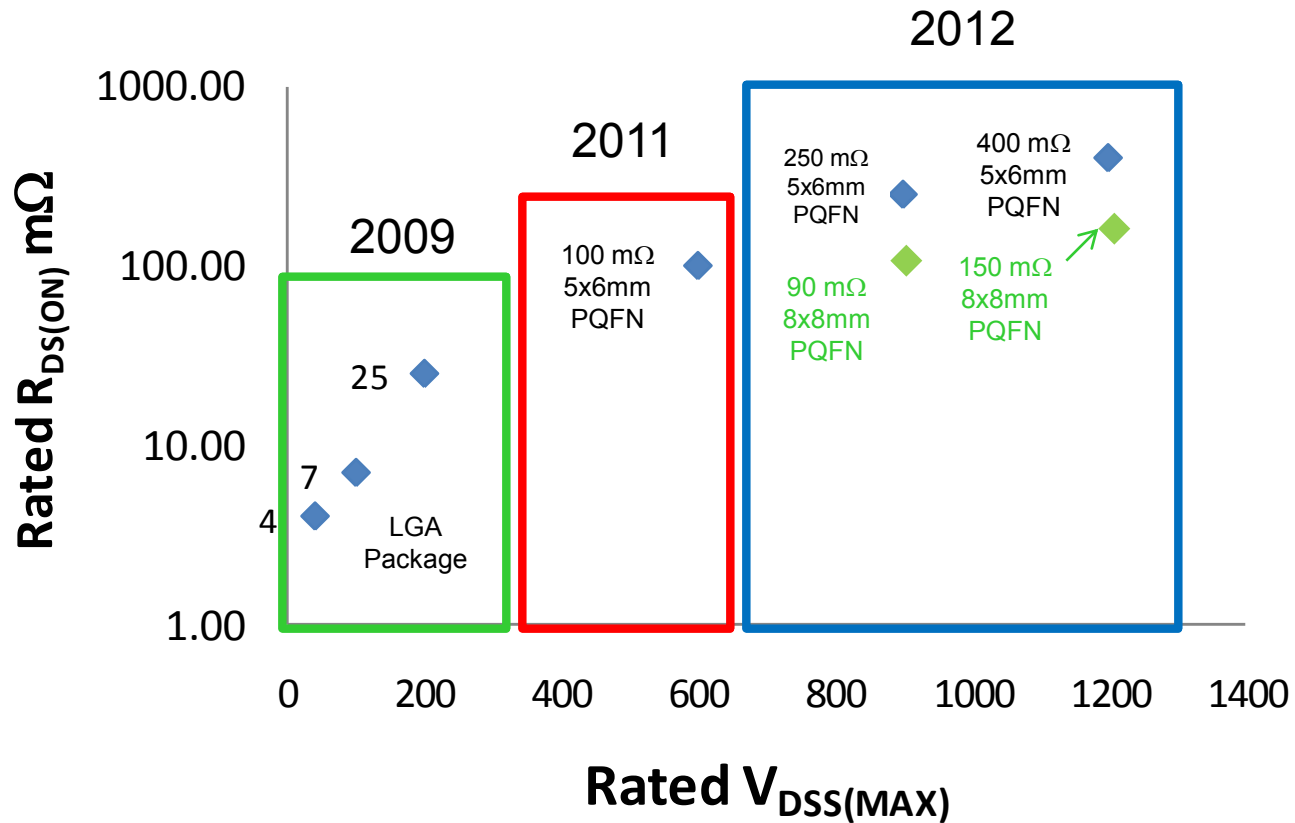
- Current Collapse
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Operating Life

EPC9002 Efficiency after Op Life Test at 85°C

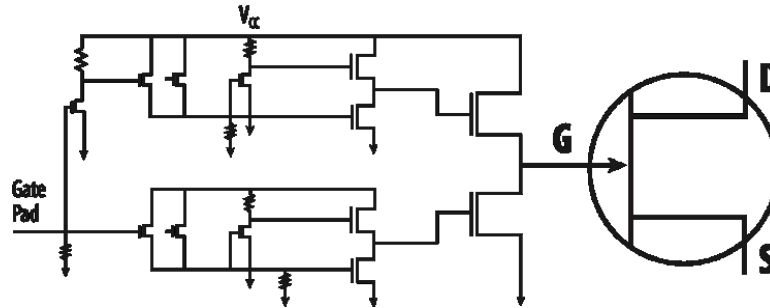


Beyond 600 Volts

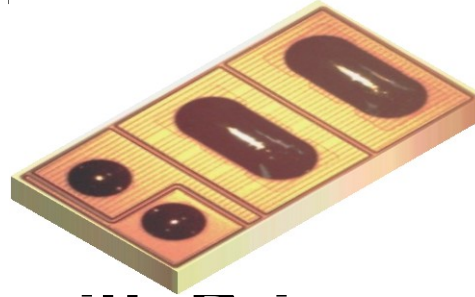


Beyond Discrete Devices

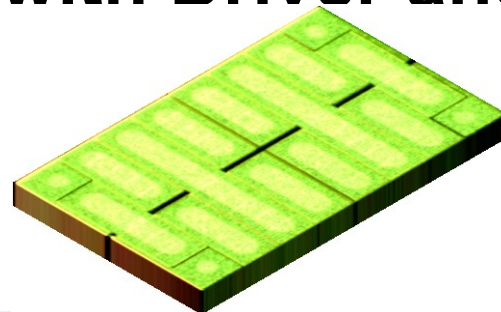
Driver On Board



Discrete FET with Driver



Full-Bridge with Driver and Level Shift



Is eGaN a Displacement Technology?

- Many new applications are enabled due to quantum leap in frequency capability
- Devices are easy to use because they are similar to a power MOSFETs and commercial IC drivers are available
- The technology will soon be lower cost-per-function than silicon.
- Reliability testing shows that parts are capable in commercial applications.



*The end of the road
for silicon.....*

*is the beginning of
the eGaN FET
journey!*